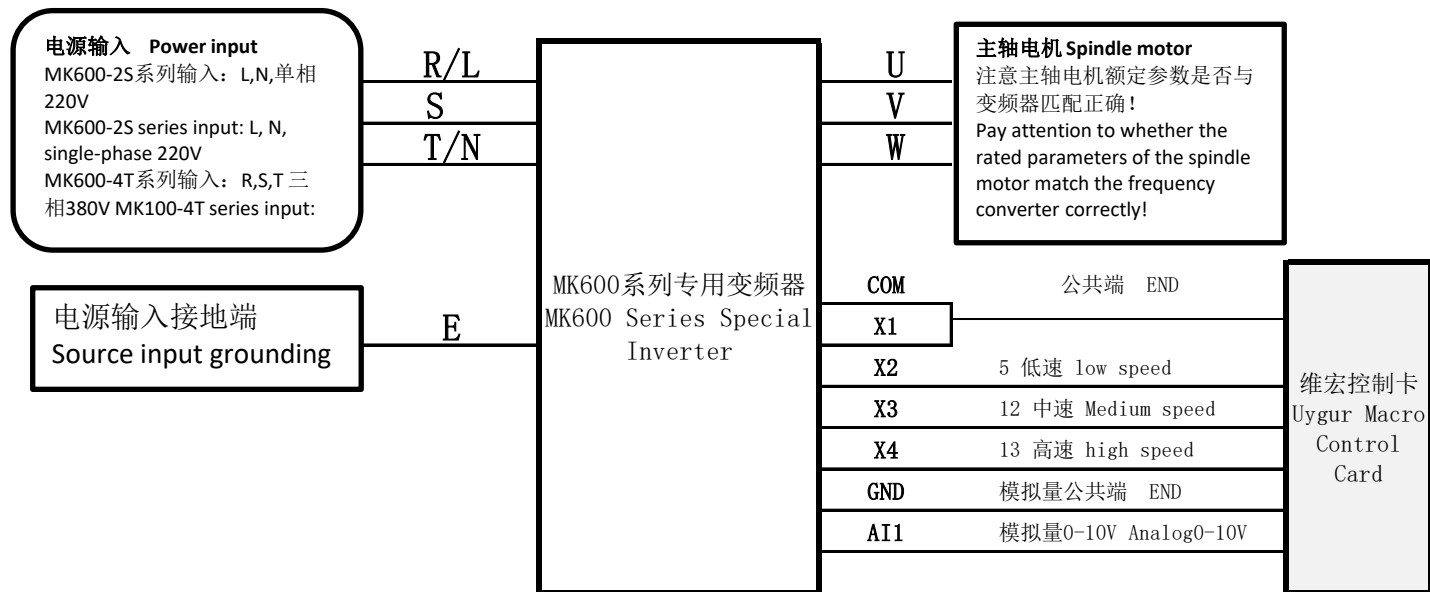


主轴及变频器系统接线图注解

Notes on wiring diagram of spindle and frequency converter



主轴变频器常用参数调试说明

Debugging Explanation of Special Spindle Parameters

功能码 Function code	名称 Name	设定范围 Set scope	出厂值 Factory value	备注 Remarks
P0-02	运行命令选择 Run command selection	0: 面板运行命令 0: Panel Running Command 1: 端子运行命令 1: Terminal Running Command	0	面板运行 按RUN键即可。 端子运行或外接板卡, 需要设置为1。(X1, COM) Press RUN key to run the panel. Terminal operation or external card, need to be set to 1. (X1, COM)
P0-03	频率源选择 Frequency Source Selection	1: 数字设定 P0-08 1: Digital Settings P 0-08 2: AI1 4: 键盘电位器 4: Keyboard potentiometer 6: 多段速 6: Multistage Speed	4	板卡0-10V模拟量输入设置为2 (AI1, GND). 板卡接多段速设置为6. (X2, X3, X4, COM) The analog input of board 0-10V is set to 2 (AI1, GND). The multi-segment speed of board connection is set to 6. (X2, X3, X4, COM)
PC-01>>PC-07	段速1>>段速7 Duan Speed 1 > Duan Speed 7	0-100% 对应 0HZ- P0-12 0-100% corresponds to 0HZ- P0-12		需要调整主轴转速时, 按百分比的方式对应调整这7个参数。 When the spindle speed needs to be adjusted, the seven parameters should be adjusted according to the percentage.
PP-01	参数初始化 Parameter initialization	0: 无操作 0: no operation 3: 恢复出厂设置 3: Restore factory settings		如参数调乱或不确定时, 请把此参数设置成3, 重新调整参数。 If the parameters are confused or uncertain, please set this parameter to 3 and readjust the parameters.